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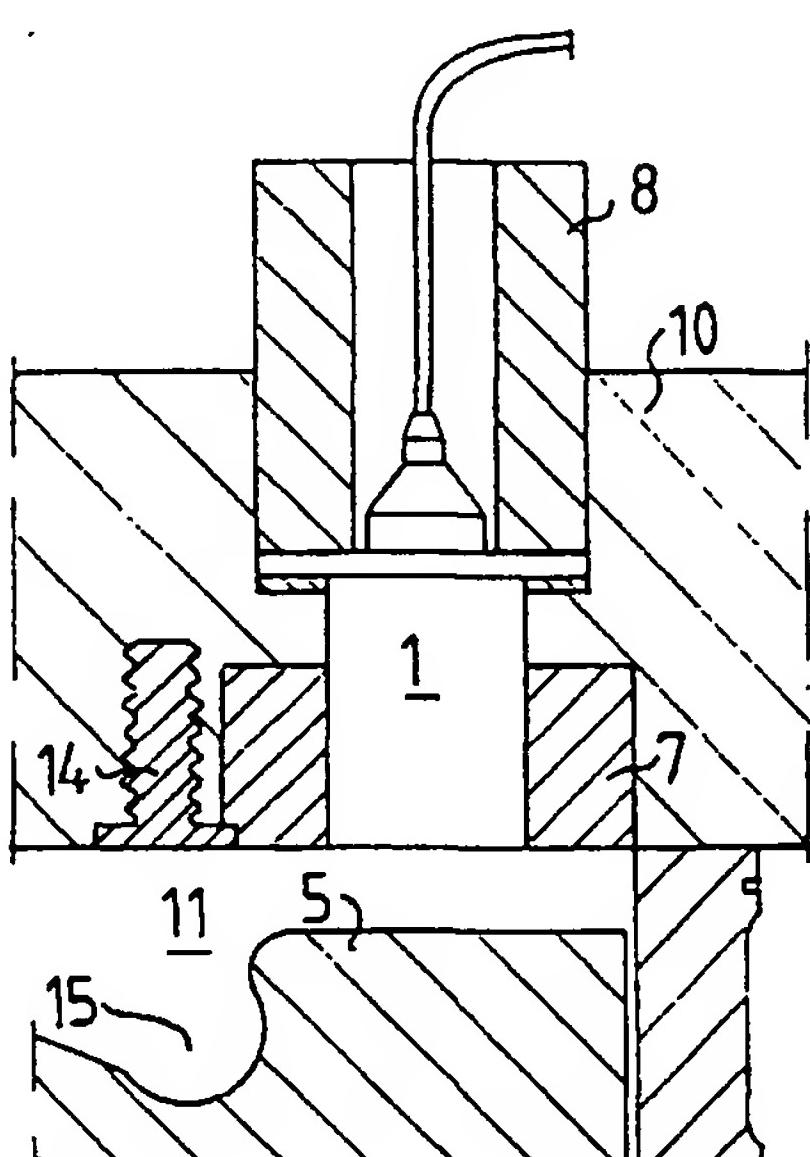
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(54) Title: METHOD AND DEVICE FOR DETERMINING AND ADJUSTING THE UPPER DEAD-CENTRE POSITION IN PISTON ENGINES

(57) Abstract: A device for determining and adjusting the upper dead-centre position in piston engines, in which the position of the piston (5) is measured by means of an electrically operated sensor (1). The sensor (1) is an eddy-current sensor. The combustion chamber volume is adjusted by displacing the cylinder part in relation to the crankcase part.



**WO 01/44750 A1**

**Method and device for determining and adjusting the upper dead-centre position in piston engines**

**TECHNICAL FIELD**

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The present invention relates to a method of determining and adjusting the upper dead-centre position in piston engines, in which the position of the piston is measured by distance measurement.

- 10 It also relates to a device for determining and adjusting the upper dead-centre position in piston engines, in which the position of the piston is measured by means of an electrically operated sensor.

**BACKGROUND OF THE INVENTION**

15

- The tip clearance is one of the most import factors in engine design. The less tip clearance, the less fuel consumption and less emissions of so called drive house gases. Therefor, it would be of advantage to be able to determine and control the distance between the piston tip or head and the cylinder head during engine operation, and at different rpm and different loads and temperatures.

- 20  
25 Based on measurements of the tip clearance under relevant operation conditions, calculation models describing the tip clearance that are more accurate than contemporary theoretic model studies, such as FEM, would be possible to achieve.

**PRIOR ART**

- 30 US patent 4, 147,054 discloses a method and an apparatus for determining the upper dead-centre position in piston engines. The determination of the dead-centre position is based on a distance measure-

ment, in which the distance between a sensor and the piston is measured. The sensor is either a capacitive distance-measuring transmitter of conventional construction or an inductive distance-measuring transmitter of conventional construction.

5

The capacitive distance-measuring transmitter is very sensitive to changes in the dielectric in the gap between sensor and the measuring surface, i.e. the piston head. Because the dielectric constant in the combustion gases is difficult to determine and also will 10 change during the combustion, it will be difficult to obtain acceptable values on the tip clearance by means of such a capacitive distance-measuring transmitter.

The inductive distance-measuring transmitter has the disadvantage 15 of only being applicable for the measurement on ferromagnetic materials such as iron. Accordingly, it will not serve for the measurement of aluminium pistons. It is also sensitive to temperatures and pressures and need to be protected from the combustion chamber environment. For the measurement regions that are most likely, 20 typically up to 2 mm, the inductive sensor requires slightly more space than would be desired.

## THE OBJECT OF THE INVENTION

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It is one object of the invention to provide a method and a device that remedies the disadvantages of the methods and devices of prior art. The inventive method should promote engine design and engine adjustments based on a measurement of the upper dead centre 30 position.

The device should be reliable in operation, relatively cheap to manufacture and easy to handle and insert in the engine the tip clearance of which is to be determined and controlled.

## 5 SUMMARY OF THE INVENTION

The object of the invention is achieved by means of the initially mentioned method, characterised in that the position of the piston head is determined by means of an eddy-current sensor.

10

Thereby, the piston head comprises an electrically conducting material, and that eddy currents are induced therein, preferably by means of generating a current in a coil in the eddy-current sensor. The impact of these eddy-currents on the reactance in a coil of the eddy-current sensor is determined.

15 Preferably the determination of the upper dead-centre position is performed under dynamic operating conditions of the engine.

20 The object of the invention is also achieved by means of the initially defined device, characterised in that the sensor is an eddy-current sensor.

25 The device preferably comprises a coil and means for inducing a current through said coil, said coil being positioned such that an eddy-current will be induced in the piston head as a result of it being subjected to a magnetic field from said coil.

30 The device also comprises a coil in which the reactance is affected by the eddy currents induced in the piston head, and the determination of the dead-centre position is based on how said reactance is affected by the eddy-current.

Preferably, the coil for inducing the eddy-current in the piston head and the coil the reactance of which is affected by the eddy-current are one and the same measurement coil, forming a part of the eddy-current sensor.

According to one embodiment the inventive device comprises at least one temperature indicator for indicating the temperature that the eddy-current sensor is subjected to. The at least one temperature indicator preferably comprises a reference coil connected to the measurement coil in a Wheatstone bridge.

Preferably, the eddy-current sensor is located in a bore arranged in the cylinder head of the engine.

The bore extends through the cylinder head such that the eddy-current sensor is removable from outside the mounted cylinder head via the bore. Thereby, if desired, the sensor can be easily removed and replaced by a plug.

Preferably, the device is connected to a means for affecting the compression in the engine based on the upper dead-centre position determined by means of the eddy-current sensor.

According to one embodiment, the means for affecting the engine compression comprises a means for displacing the cylinder part of the engine in relation to the crankcase part thereof.

Further, the engine comprises at least two cylinders, each provided with a dedicated eddy-current sensor, and the device comprises a means for affecting the engine compression individually for each cylinder.

The invention also comprises a device for adjusting the combustion chamber volume and the compression in the combustion chamber of a piston engine, characterised in that a cylinder part of the engine is  
5 displaceable in relation to a crankcase part thereof. Thereby, the cylinder part is displaceable in relation to the crankcase part along a common sliding plane between cylinder part and crankcase part.  
Preferably, the cylinder part comprises a first flange and the crankcase comprises a corresponding second flange arranged to be in en-  
10 gagement with the first flange, and the device comprises a means for displacing the cylinder part in relation to the crankcase part through a sliding movement between said flanges. The displacement between cylinder part and crankcase part is preferably based on the deter-  
mined tip clearance or on an algorithm based on the determined tip  
15 clearance.

Further features and advantages of the present invention are pre-  
sented in the following detailed description of preferred embodiments  
of the invention and in the appended claims.

20

#### BRIEF DESCRIPTION OF THE DRAWINGS

Preferred embodiments of the invention will now be described by way of example with reference to the accompanying drawings, on which:

25

Fig. 1 is a schematic diagram of an eddy-current sensor according to one embodiment of the invention.

Fig. 2 is a schematic cross-section view of a first embodiment of the  
30 inventive device for determination of a piston upper-dead position;

Fig. 3 is a schematic cross-section view of the inventive device for determination of a piston upper-dead position, and the piston;

5 Fig. 4 is a schematic cross-section view of an alternative embodiment of the inventive device;

Fig. 5 is a side view of a replacement plug for insertion in a hole in a cylinder part for replacement of and inventive eddy-current sensor;

10 Fig. 6 is a schematic cross section view of a device for adjusting the compression in a piston engine;

Fig. 7 is a schematic cross-section view of an alternative embodiment of a device for adjusting the compression in a piston engine;

15

Fig. 8 is a cross-section view along A-A in fig. 7.

#### DETAILED DESCRIPTION OF THE INVENTION

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Fig. 1 shows an embodiment of an eddy-current sensor 1 according to the invention. The sensor 1 comprises two coils 2,3 that are connected as in a Wheatstone bridge. These coils 2,3 are fed with a high frequency alternating current of 50 kHz to 10 MHz, preferably 25 125 kHz, from an oscillator circuit 4.

The lower coil 2 is located close to the inner surface of the engine cylinder (not shown) and defines a measurement coil. The upper coil 3, located more remote from said inner surface, defines a reference coil for the purpose of indicating temperature differences and variations in the sensor. Since the measurement by the measurement coil 2 changes with changing temperatures, the inventive device

might comprise a plurality of temperature sensors. As an alternative or supplement the device might be provided with means for water cooling the sensor 1 order to obtain a more constant temperature.

- 5 The sensor 1 generates a magnetic field. A piston head 5 made of electrically conducting material is subjected to the magnetic field as it reaches its upper dead-centre position. Eddy currents are thereby induced in the piston head 5. The electromagnetic field is to a major part or almost exclusively generated by the measurement coil 2.

10

- If the piston head 5 comprises a ferro-magnetic material, the inductive reactance in the coil 2 will increase due to the high permeability in the piston head 5. If the piston head 5 comprises a non-magnetic material, the electromagnetic field of the coil 2 will induce eddy currents in the surface of the piston head 5. The electromagnetic field that is generated in the piston head 5 will counteract the magnetic field of the coil 2 and thereby induce a change of the reactance in the coil 2. The amplitude change of the reactance depends on the distance between coil 2 and piston head 5.

15

The resistance and permeability of the piston head material will determine the performance of the device. Non-magnetic materials such as aluminium, copper, gold etc. have a low resistance and permeability around 1. This results in a relatively high sensibility and a large possible measurement distance. The high resistance and/or permeability of materials such as iron or nickel-steel counteracts an effective generation of eddy-currents. The optimal piston head material is therefore aluminium.

- 20  
25  
30 In order to obtain the best possible results, a calibration of the sensor 1 against the same material as the piston head material should be

performed before using the sensor 1 in its operative position in the engine cylinder.

- The sensor 1 must withstand the harsh conditions encountered in  
5 the combustion chamber 11, especially the heat and pressure altera-  
tions that occur in an engine under operation. Therefor the sensor 1  
is pre-strained with a force that is larger than the gas forces in the  
operation cycle of the engine.
- 10 As seen in fig. 2, the corners or edges of the sensor most adjacent the  
combustion chamber 11 are protected by means of a protective shield  
7 of an electrically non-conducting material, here a ceramic ring  
made of Boron nitride.
- 15 With reference now to fig. 2, the sensor body 1 is connected to a  
sleeve 8. The sensor body 1 and sleeve 8 form an elongated element  
that is inserted in a bore that extends through outer wall 9 of the  
cylinder head of the engine and through an inner wall 10 of the same  
cylinder head. Between said walls there is a channel for cooling  
20 water. Accordingly, also the sensor will be subjected to cooling  
provided by the engine's cooling system. A threaded stop element 12  
is connected to the sleeve 8 and in engagement with a thread 13  
provided at the inner periphery of the bore in the outer wall 9. The  
stop element 12 transmits the vertical force on the device to the outer  
25 wall 9.

According to one embodiment, shown in fig. 3, there is provided a  
means 14 for preventing the ceramic ring 7 from falling into the  
combustion chamber 11. The means 14 is a screw driven into the  
30 inner wall 10 from the inner surface thereof. In fig. 3 there is also  
shown a pit 15 in the piston head 5. It should be noted that differ-  
ences in the surface structure of the piston head 5 does not affect the

accuracy of the measurement as the eddy-current sensor 1 senses the mean value of the total surface covered by the magnetic field.

After calibration and measure value adjustment, even based on type  
5 of fuel, the eddy-current sensor 1, then tailored to the engine, may be used for determining how the engine and each relevant construction part is physically affected and affects the tip clearance at different rpm, temperature and loads. Moreover, the piston tilting and the total effect of different plays, such as gliding, rolling etc., and oil films can  
10 be determined based on the measurement by means of the sensor 1.

With reference to fig. 4 there is shown an alternative embodiment in which the sleeve 8 surrounds the sensor body 1 and is provided with a thread 16 and in engagement with a corresponding thread in the  
15 bore in the inner wall 10. An inner sleeve 8' is arranged inside the sleeve 8. The inner sleeve 8' extends from the sensor 1 to the stop element 12. It is displaceable inside the outer sleeve 8 and it is pre-strained against the sensor by means of the stop element 12. Thereby, the sensor can be pre-strained by means of the stop element 12.  
20 The outer and inner sleeves 8,8' are preferably provided engagement means such as a groove, projection or the like (not shown) for permitting them to be screwed out of the bores in the cylinder from outside said cylinder by means of any torque applying means, such as a screwdriver. After installation and operation, for example in  
25 order to check the tip clearance at a regular engine service occasion, the sensor 1 and the sleeve 8 connected thereto can be replaced by a threaded plug 17, shown in fig 5. The measurement could also be used in order to calibrate the engine's specific calculation system for calculating the tip clearance before delivery of the engine. The sensor  
30 1 is arranged such that it can be removed from outside the cylinder head. The plug 17 can, in a similar way, be inserted into the bore from outside the cylinder head. Any kind of thread seal is preferably

provided between the threads that are in engagement with each other.

With reference to fig. 6 there is shown a device for adjusting or  
5 controlling the compression in the combustion chamber 11 during  
the operation of the engine. The device displaces the cylinder part 18  
of the motor block in relation to the crankcase part 19. Thereby, the  
distance between the tip of the piston head 5 and the inner surface of  
the cylinder head will be variable or can be maintained generally  
10 constant at different rpm, loads and engine temperatures.

The cylinder part 18 comprises a first flange 21 and the crankcase  
part 19 comprises a corresponding second flange 22 arranged to be in  
engagement with the first flange 21, and the device comprises a  
15 means 20 for displacing the cylinder part 18 in relation to the crank-  
case part 19 through a sliding movement between said flanges 21,22.

In the device in fig. 6 reference number 20 indicates a hydraulic  
piston/cylinder arrangement for displacing the cylinder part 18 side-  
ways in relation to the crankcase part 19. A removable distance ele-  
ment, preferably a washer 29 might be provided between the piston  
/cylinder arrangement 20 and the cylinder part 18 in order to indi-  
vidually pre-set the displacement of the cylinder part 18, for example  
before the cylinder possibly would be firmly connected to other  
25 cylinders. As an alternative to the piston/cylinder arrangement there  
could be provided a screw arrangement with the same principal task  
and function.

In fig. 7 there is shown an alternative embodiment of the device in fig.  
30 6., which comprises rotary rods 24 or the like that are eccentrically  
arranged and generally cylindrical. The rods 24 rotate around an axis  
25, which is displaced in relation to the centre axis of the respective

- rod 24. The rod or rods 24 are supported by the motor block (not shown in fig. 7). Reference number 26 indicates a heel or ribbon on the first flange 21. A heel is preferred when the cylinders of the cylinder part are individually arranged and a ribbon is preferred 5 when the cylinders are mounted in one piece. The rods or cylinders 24 are in engagement with respective heels or ribbons 26, and induces the displacement of the cylinder part 18 in relation to the crankcase part 19 upon rolling thereof.
- 10 Possibly, the device has to be provided with a means 27, such as a rubber cloth, for obtaining a closed system that encloses the sliding surfaces and possible lubricating oil used therein.
- In fig. 7 there is also shown ring or a bearing 28 arranged on the rods 15 24. The ring 28 is of such material that it decreases the friction between rods 24 and heel/ribbon 26.
- Engines having separate cylinders may have a separate ring or bearing 28 for each cylinder in order to adjust each cylinder 20 individually, for example with reference to a nominal cylinder.
- The design of a possible cross section of the engagement between the parts 21,22 is shown in fig. 8, resulting in sideways stability between the parts 21,22.
- 25 With regard to what has been stated above by way of example, it should be realised that a plurality of alternative embodiments will be obvious for a man skilled in the art without thereby departing from the scope of the invention as described by the appended claims 30 supported by the description and the accompanying drawings.

It should be understood that the inventive device can include only one eddy-current sensor 1 for the purpose of determining the tip-clearance of an individual piston, the determined tip-clearance being used as a base for the adjustment of the tip-clearance and/or

- 5 compression for that single cylinder or for a plurality of cylinders of a plural cylinder engine. The determination of the tip-clearance, i.e. the upper dead-centre point, can be done at a regular basis in order to directly act as a basis for an immediate engine compression control.
- 10 However, it may also be performed at generally irregular basis, for example in order to up-date an algorithm based on which the engine compression is controlled.

The eddy-current sensor 1 should always be adapted to the prevailing operation conditions, such as fuel used, temperature, and other  
15 engine characteristics. Therefor re-calibration of the sensor might be needed at a more or less regular basis.

As seen in fig. 7, there is preferably a tilting angle  $\alpha$  between the gliding plane of the parts 21,22 in relation to the horizontal plane,  
20 preferably -15° to 15°.

## PATENT CLAIMS

1. A method of determining and adjusting the upper dead-centre position in piston engines, in which the position of the piston (5) is measured by distance measurement, **characterised in** that the position of the piston head is determined by means of an eddy-current sensor (1).  
5
2. A method according to claim 1, **characterised in** that the piston head (5) comprises an electrically conducting material, and that eddy currents are induced therein by means of generating a current in a coil (2) in the eddy-current sensor, and that the impact of these eddy-currents on the reactance in a coil (2) of the eddy-current sensor is determined.  
10
3. A method according to claim 1 or 2, **characterised in** that the determination of the dead-centre position is performed under dynamic operating conditions of the engine.  
15
4. A method according to any one of claims 1-3, **characterised in** that, in an engine provided with means (20,24,26,28) for varying or controlling the compression thereof during operation, the compression is varied or controlled based on the determined dead-centre position.  
20
5. A device for determining and adjusting the upper dead-centre position in piston engines, in which the position of the piston (5) is measured by means of an electrically operated sensor (1), **characterised in** that the sensor (1) is an eddy-current sensor.  
25
6. A device according to claim 5, **characterised in** that it comprises a coil (2) and means (4) for inducing a current through said coil, said  
30

coil (2) being positioned such that an eddy-current will be induced in the piston head (5) as a result of it being subjected to a magnetic field from said coil (2).

5 7. A device according to claim 6, **characterised in** that it comprises a coil (2) in which the reactance is affected by the eddy currents induced in the piston (5) head and that the determination of the dead-centre position is based on how said reactance is affected by the eddy-current.

10

8. A device according to claim 6 and 7, **characterised in** that the coil for inducing the eddy-current in the piston head and the coil the reactance of which is affected by the eddy-current are one and the same measurement coil (2), forming a part of the eddy-current sensor  
15 (1).

9. A device according to any one of claims 5-8, **characterised in** that it comprises at least one temperature indicator (3) for indicating the temperature that the eddy-current sensor (1) is subjected to.

20

10. A device according to claim 9, **characterised in** that said at least one temperature indicator (3) comprises a reference coil (3) connected to the measurement coil in a Wheatstone bridge.

25 11. A device according to any one of claims 5-10, **characterised in** that the eddy-current sensor (1) is located in a bore arranged in the cylinder head (9,10) of the engine.

30 12. A device according to claim 11, **characterised in** that the eddy-current sensor (1), located in said bore, is at least partly enclosed by an electrically non-conducting material.

13. A device according to claim 12, **characterised in** that said non-conducting material defines a ring (7) that surrounds the eddy-current sensor (1).
- 5    14. A device according to any one of claims 11-13, **characterised in** that the bore extends through the cylinder head (9,10) such that the eddy-current sensor (1) is removable from outside the mounted cylinder head (9,10) via the bore.
- 10    15. A device according to any one of claims 5-14, **characterised in** that it is connected to a means (20,24,26,28) for affecting the compression in the engine based on the upper dead-centre position determined by means of the eddy-current sensor (1).
- 15    16. A device according to claim 15, **characterised in** that the means (20,24,26,28) for affecting the engine compression comprises a means (20,25) for displacing the cylinder part (18) of the engine in relation to the crankcase part (19) thereof.
- 20    17. A device according to claim 15 or 16, **characterised in** that the engine comprises at least two cylinders, each provided with a dedicated eddy-current sensor (1), and that the device comprises a means (20,24,26,28) for affecting the engine compression individually for each cylinder.
- 25    18. A device for adjusting the combustion chamber volume and the compression in the combustion chamber of a piston engine, **characterised in** that a cylinder part (18) of the engine is displaceable in relation to a crankcase part (19) thereof.
- 30    19. A device according to claim 18, **characterised in** that the cylinder part (18) is displaceable in relation to the crankcase part (19) through

along a common sliding plane between cylinder part (18) and crankcase part (19).

20. A device according to claim 18 or 19, **characterised in** that the  
5 cylinder part (18) comprises a first flange (21) and that the crankcase  
part (19) comprises a corresponding second flange (22) arranged to be  
in engagement with the first flange (21), and that the device  
comprises a means (20,24,26,28) for displacing the cylinder part (18)  
in relation to the crankcase part (19) through a sliding movement be-  
10 tween said flanges (21,22).

21. A device according to any one of claims 18-20, **characterised in**  
that the engine comprises at least two cylinders, each provided with a  
dedicated eddy-current sensor (1), and that the device comprises a  
15 means (20,24,26,28) for adjusting the combustion chamber volume  
and engine compression individually for each cylinder.

22. Use of an eddy-current sensor (1) for determining the upper dead-  
centre position in piston engines.

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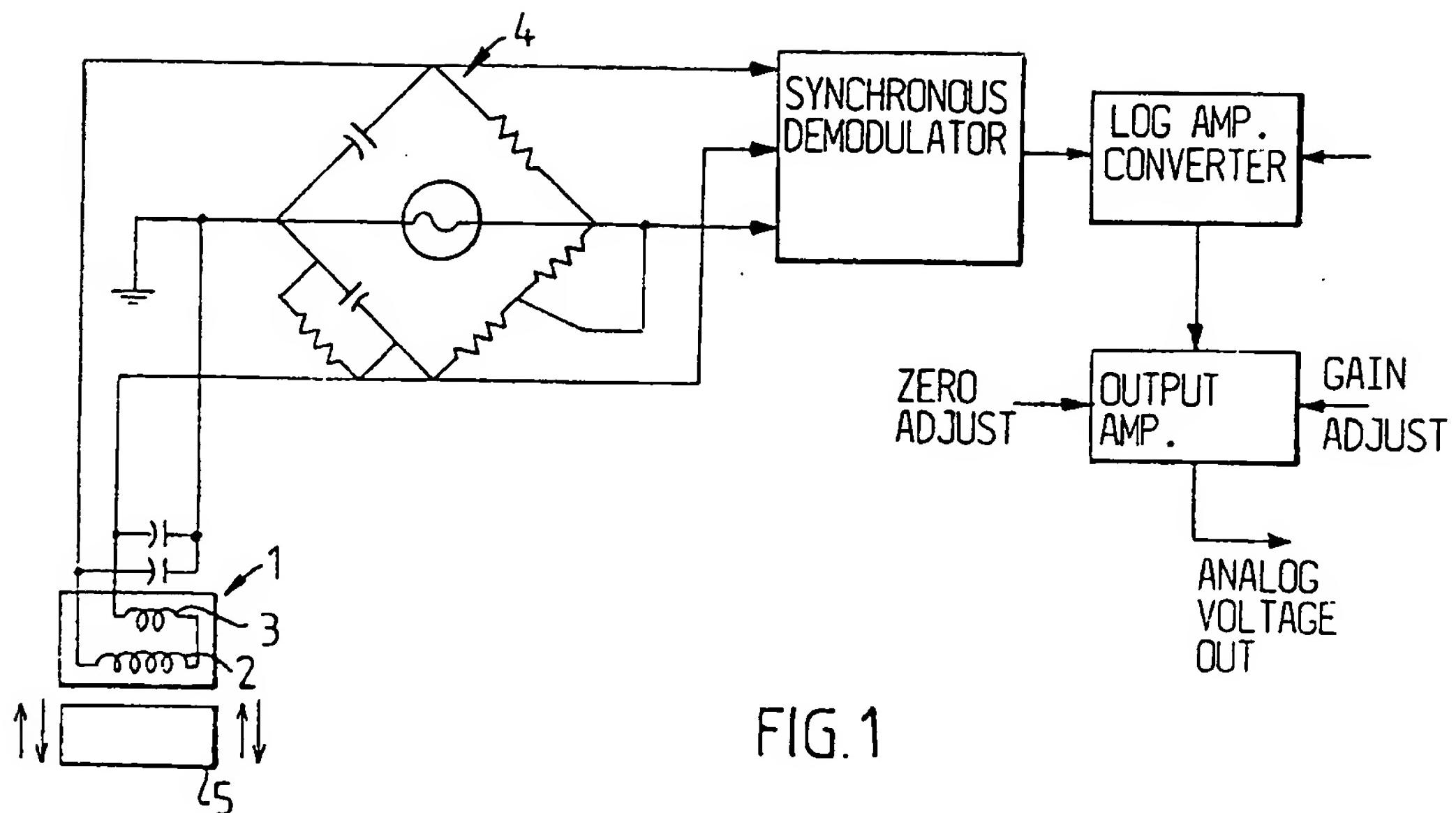


FIG.1

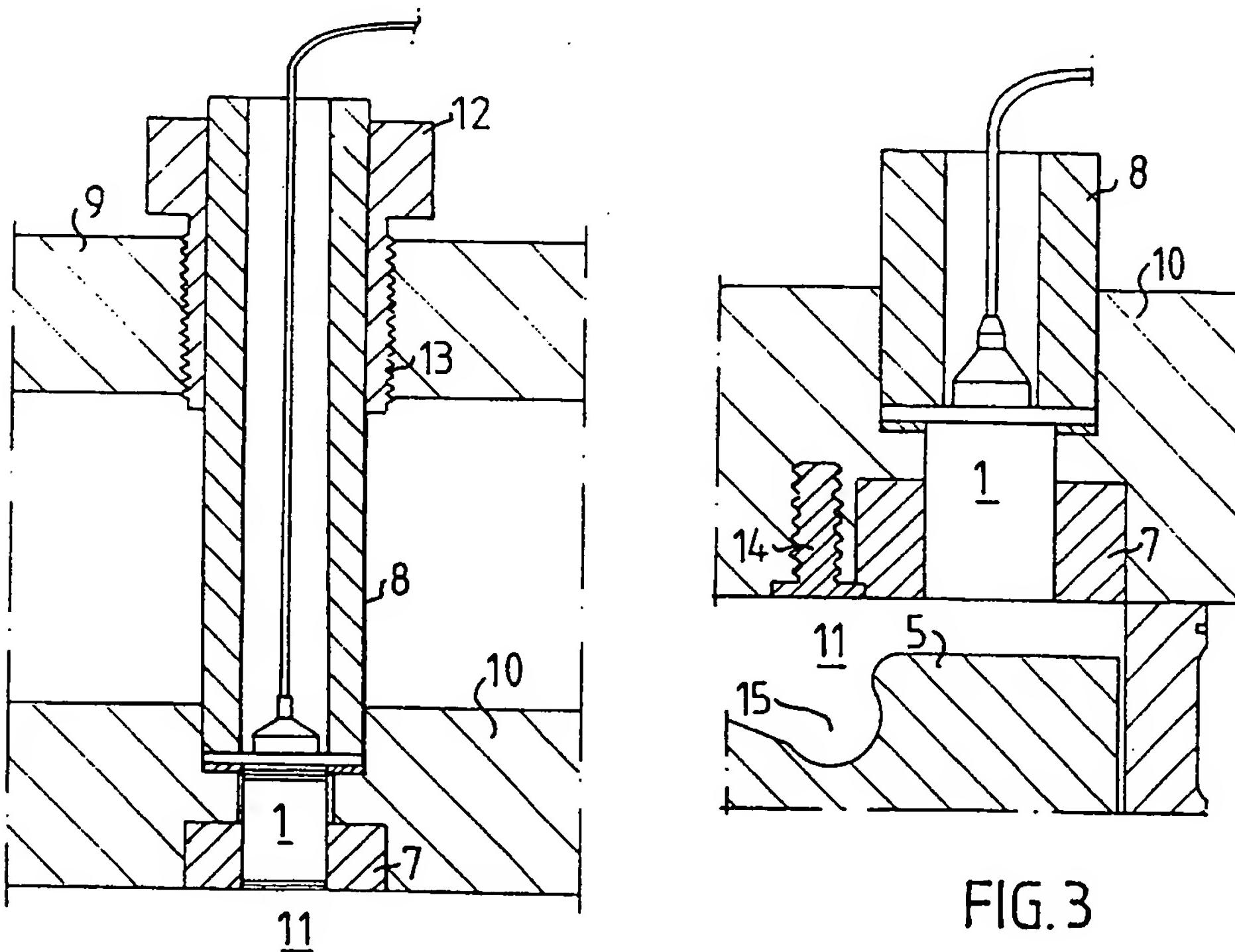


FIG.2

FIG.3

2/2

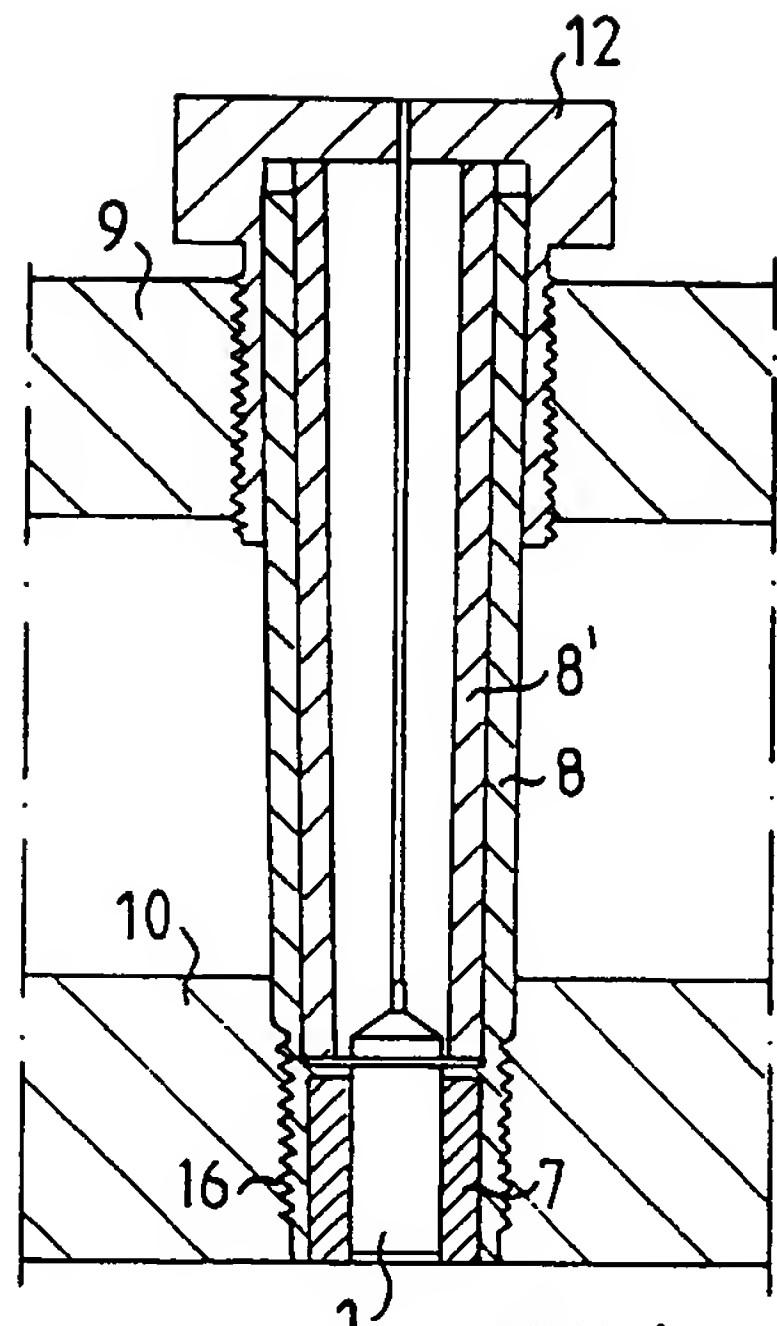


FIG. 4

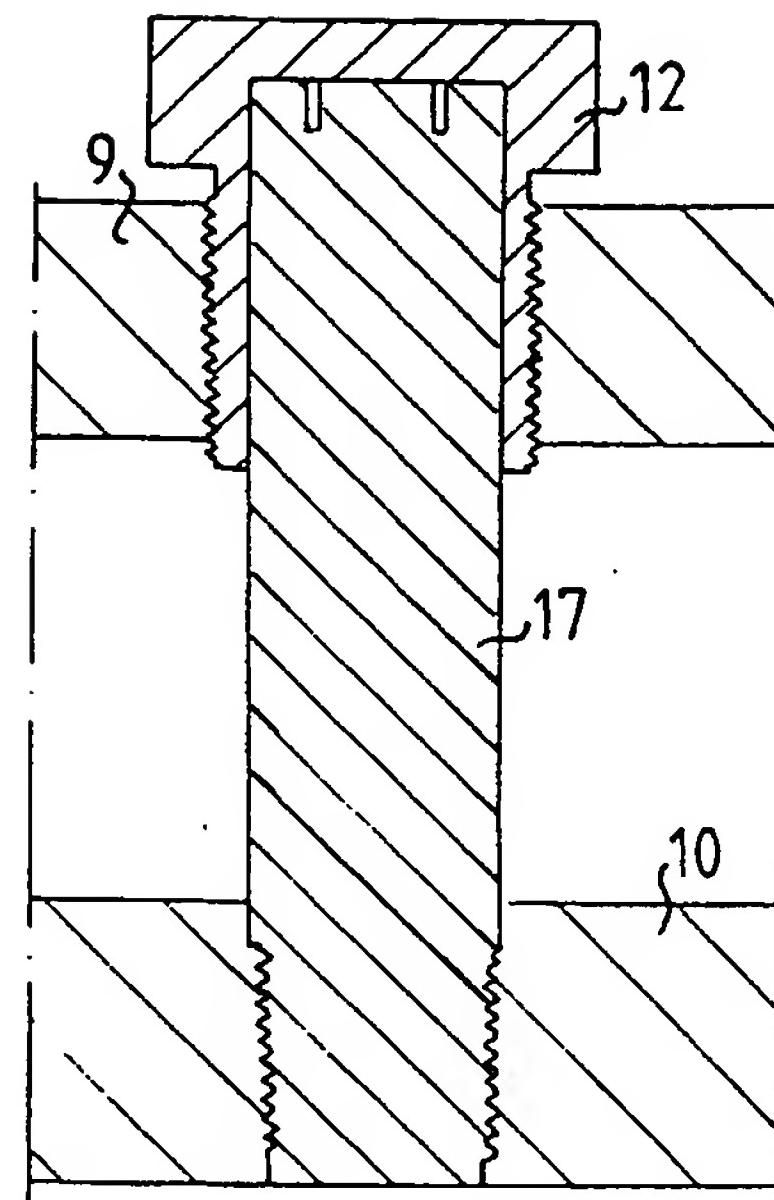


FIG. 5

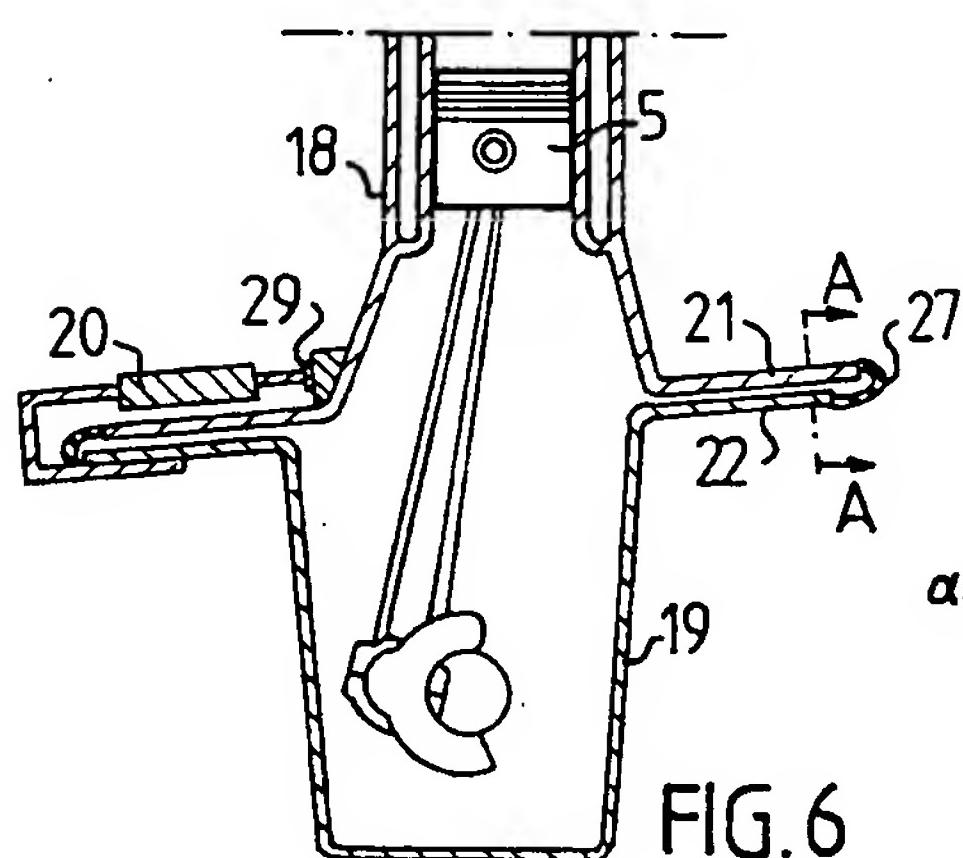


FIG. 6

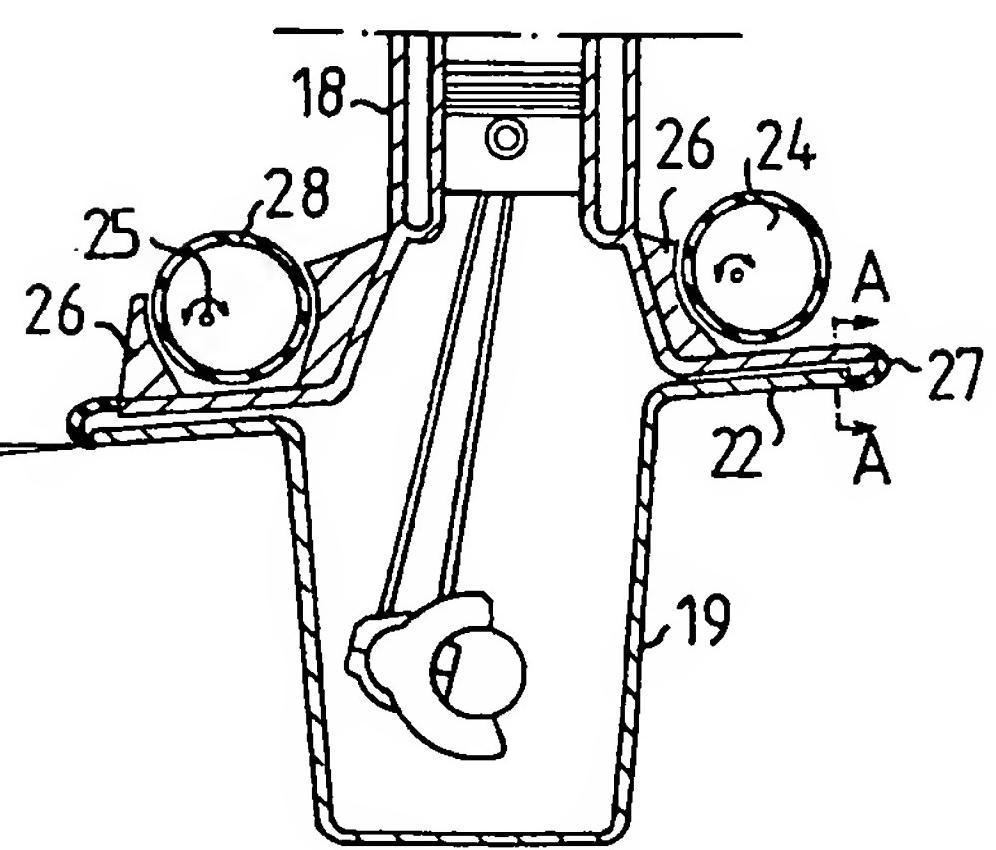


FIG. 7

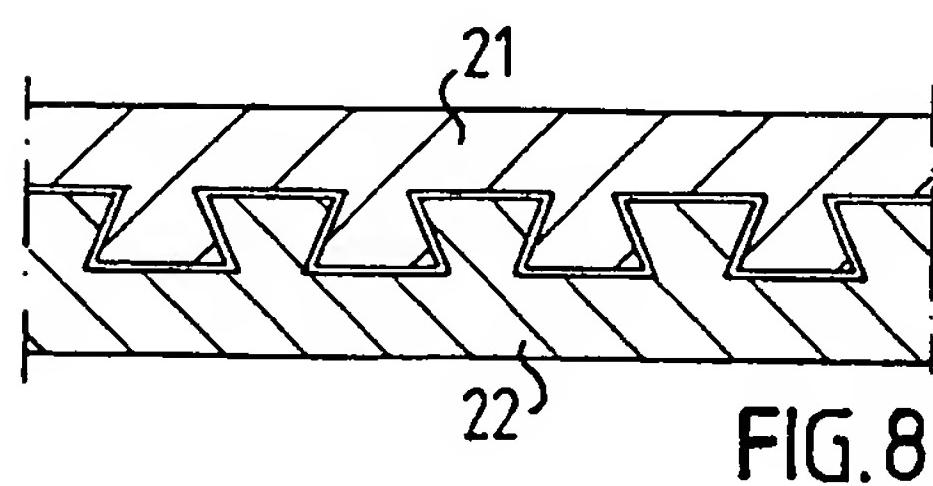


FIG. 8

# INTERNATIONAL SEARCH REPORT

International application No.  
PCT/SE 00/02528

## A. CLASSIFICATION OF SUBJECT MATTER

**IPC7: G01B 7/14, F02D 15/04**

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

**IPC7: F02D, G01B**

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

**SE,DK,FI,NO classes as above**

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

| Category* | Citation of document, with indication, where appropriate, of the relevant passages                                  | Relevant to claim No. |
|-----------|---|-----------------------|
| X         | US 5428992 A (WOLFE ET AL.), 4 July 1995<br>(04.07.95), column 3, line 44 - line 46; column 4,<br>line 51 - line 57 | 22                    |
| A         | --  | 1-17                  |
| A         | US 5027645 A (LEITMEIER ET AL.), 2 July 1991<br>(02.07.91), abstract  | 1-17,22               |
| A         | --  |                       |
| A         | EP 0438360 A2 (MITSUBISHI JUKOGYO), 24 July 1991<br>(24.07.91), abstract  | 1-17,22               |
|           | --  |                       |

Further documents are listed in the continuation of Box C.

See patent family annex.

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Date of the actual completion of the international search

25 April 2001

Date of mailing of the international search report

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## INTERNATIONAL SEARCH REPORT

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## C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

| Category* | Citation of document, with indication, where appropriate, of the relevant passages  | Relevant to claim No. |
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| X         | DE 4120822 A1 (SCHMIDT,MARTIN), 7 January 1993<br>(07.01.93), figure 1              | 18,19                 |
| A         | --  | 20,21                 |
| X         | FR 2746848 A1 (CONDAMIN BERNARD-FR), 10 March 1997<br>(10.03.97), figure 5          | 18,19,20              |
| A         | --  | 21                    |
| X         | DE 4211589 A1 (AUDI AG85057 INGOLSTADT,DE),<br>14 October 1993 (14.10.93), figure 1 | 18,19,20              |
| A         | --<br>-----   | 21                    |

# INTERNATIONAL SEARCH REPORT

Internal...al application No.

PCT/SE00/02528

## Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1.  Claims Nos.:  
because they relate to subject matter not required to be searched by this Authority, namely:
  
2.  Claims Nos.:  
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
  
3.  Claims Nos.:  
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

## Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

- I. Claims 1-17 and 22 relates to a method, device and use of determining and adjusting upper dead center position in piston engines. The special technical feature is using eddy current.
  
- II. Claims 18-21 relates to a device for adjusting the combustion chamber volume. The special technical feature is a cylinder that is displaceable in relation to the crankcase.

The special technical feature of invention II and I are not the same or does not correspond to each other.

1.  As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
  
2.  As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
  
3.  As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
  
4.  No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

### Remark on Protest

- The additional search fees were accompanied by the applicant's protest.  
 No protest accompanied the payment of additional search fees.

**INTERNATIONAL SEARCH REPORT**  
Information on patent family members

|                               |
|-------------------------------|
| International application No. |
| PCT/SE 00/02528               |

| Patent document cited in search report |         | Publication date | Patent family member(s) |                            | Publication date  |  |
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| DE                                     | 4211589 | A1               | 14/10/93                | NONE                       |   |  |